Assembly Instructions
## Parts List

*(Assembly Time is Approximately 20 – 30 Minutes)*

<table>
<thead>
<tr>
<th>Description</th>
<th>Part Number</th>
<th>Qty</th>
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</thead>
<tbody>
<tr>
<td>310 Gallon Stackable Tank – ULC 142.14 Listed</td>
<td>(P/N: RTT-1510)</td>
<td>2 ea</td>
</tr>
<tr>
<td>Stand Base</td>
<td>(P/N: RTT-2500)</td>
<td>1 ea</td>
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<tr>
<td>18” Pipe Leg w/ Foot Flange</td>
<td>(P/N: RTT-2181)</td>
<td>4 ea</td>
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<tr>
<td>1” Brass Spring Release Valve</td>
<td>(P/N: RTT-4111)</td>
<td>1 ea</td>
</tr>
<tr>
<td>Placard 18” x 24” w/ Hardware</td>
<td>(P/N: RTT-4076)</td>
<td>1 ea</td>
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<tr>
<td>2-Way Venting Breather Cap 2”</td>
<td>(P/N: RTT-4034)</td>
<td>1 ea</td>
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</table>

## Tools Required

- Pipe Wrench
- Adjustable Crescent Wrench
- #2 Phillips Head Screwdriver
1. Screw the threaded end of each 18” Pipe Leg (RTT-2181) into each 1-1/2” coupler on the under-side of Stand Base (RTT-2500). Pipe Wrench may be used to tighten the legs.

2. Set 310 Gallon Tank (RTT-1510) vertically on stand. Tanks will interlock with mating contour of stand base. (Note: Use Safe Lifting Procedures as empty Weight of 310 Gal Tank is 200 lbs)

3. Remove 1” SS NPT plug from the bottom, front left corner drain port of each tank using Adjustable Crescent Wrench.
**Important**

Apply sufficient thread sealant per fluid specifications to all NPT connections (not included).

4. Install 1” Brass Spring Release Valve (P/N: RTT-4111) directly into bottom tank drain port. Valve should be in a vertical finished position – dispense handle on the right.

**DO NOT OVERTIGHTEN VALVES**
5. Placard Installation:

5(a) Align slotted holes on the 18” x 24” BLANK PLACARD (RTT-4076) with the molded inserts on the front of the tank (smooth side facing outward).

5(b) Using #2 Phillips Screwdriver, attach placard with 4 ea ¼-20 x ½” Flat head screws.

6. Vent Cap Installation:

6(a) Remove 2” Cap plug from Top-Rear-Left opening location
6(b) Hand-Tighten 2” Venting Cap (RTT-4034) into Top-Rear-Left opening location.
NOTE: Once tank is filled please be sure to double check each fitting for fluid leaks.

RTT is *not* responsible for fluid loss or associated cleanup costs.